



NEW PRODUCT HONOR ROLL OUT
新品荣誉推出

ABOUT US. 关于我们

晋江市火炬油压机械有限公司位于交通便利的晋江市五里工业区，是一家专业生产各种鞋底油压成型机的企业。公司坚持以科技为依托，不断进行技术革新，经过十多年的发展，赢得了广大用户的一致好评，拥有颇高的行业知名度和信誉度。

公司目前的主要产品有：橡胶鞋底自动油压机、EVA粒压发泡成型机、EVA二次发泡成型机、150吨至250吨EVA小发泡成型机、350吨至5000吨EVA发泡成型机等，已形成四大系列、十余种产品。多年来，“泉兴”品牌不断深入人心，产品一直以品质优良、性能优越而著称，销往全国各大制鞋基地，为广大鞋类生产企业降低生产成本、提高产品质量做出了实实在在的贡献。

公司现有员工100余名，注册资金2500万元，占地面积近20000m²，拥有办公楼、机加工车间、电焊车间、装配车间等生产用房，建筑面积近40000m²，建有员工食堂、宿舍等4000余m²，工作环境良好。

公司始终坚持“科技创造价值，诚信永续经营”的管理理念，不断进行新产品开发和市场开拓，热烈欢迎社会各界人士垂询及洽谈业务！

Located in Jinjiang Wuli Industrial Zone, JINJIANG CITY HUOJU HYDRAULIC MACHINE CO.,LTD. enjoys a convenient transportation. The company specialized in manufacturing all kinds of hydraulic press machines in shoe industry. It relies on technology and keeps innovation, it earns popularity and reputation from it's users after more than a decade's efforts & developments.

The main machines: Automatic hydraulic press machine for rubber sole, EVA granule press moulding machine, EVA two-time foam moulding machine, 150-250 tons EVA mini foam moulding machine & 350-5000 tons Automatic hydraulic foam press machine for EVA, RUBBER, PVC & SPONGE. There are four series with over 10 products. "Quanxing" gains great reputation from its products with high quality and excellent performance. Our products enjoys the majority of the market share in the industry in domestic market and has been exported to many countries as well. It helps users to lower production cost and improve.

With over 100 employees, the company has a registered capital of RMB 25 million. Covered with an area of 20000m², it has office building, machine processing workshop, electric welding workshop and assembling workshop. The building area is about 40000m², including more than 4000m² for dinning room and dormitory. There is nice working environment in our factory.

The company always follows the managerial philosophy of "technology creates value , honesty and credit for perpetual operation". We will keep developing producing new and innovatic machines to meet market demand. All friends from home and abroad are warmly welcome for any further inquiries and business negotiation.





JINJIANG CITY HUOJU

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CREATE EXQUISITE
QUALITY
WITH INGENUITY

PRODUCTION WORKSHOP EQUIPMENT

—
生产车间
设备
—

一家企业,一座工厂,
只为
创造一种生活

An enterprise a factory
only to
create a life





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WITH INGENUITY

PRODUCTION WORKSHOP EQUIPMENT

生产车间 设备

JINJIANG CITY HUOJU

HYDRAULIC

MACHINE CO.,LTD.

公司拥有先进的工艺制造设备

汇集行业领域出类拔萃的专业人才

采用先进的生产技术和当代科学的管理模式

保证每件产品都具有完美的设计和卓越的品质

The company has advanced manufacturing equipment,

rise above the common herd together industry professionals,

the use of advanced production technology and modern scientific
management mode,

to ensure every product with perfect design and excellent quality.



PRODUCTION WORKSHOP EQUIPMENT

生产车间 设备

WITH SUPERIOR PRODUCTIVITY
AS THE BASIS OF THE ENTERPRISE,
AND INNOVATION TECHNOLOGY AS DRIVE,
COMFORT SERVICE,
AND COMPREHENSIVE ENJOYMENT,
GLOBAL TRUST AND GOOD PRODUCTS.

以超强生产力为企业基础，
以创新科技为企业动力，
舒适服务，
享受全方位，
全球信赖的优质产品。



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公司产品吸收了国内外先进的生产工艺，不断创新，并执行严格的产品检验程序，让每件产品都具有优良的品质，使得我们在业内拥有优质的产品信誉。

The company product absorbs the domestic and foreign advanced production technology, continuous innovation, and the implementation of strict product testing procedures, make each product have good quality, so that we have excellent product reputation in the industry.



机台特点 . Characteristic

选配节能伺服液压系统
参数数字化设定
数位式压力控制系统
数位式位移控制系统
液压垫分段压力
齐全的安全装置及安全控制系统
故障诊断功能

Selection of energy-saving servo hydraulic system
The parameters of digital set
Digital pressure control system
Digital displacement control system
Hydraulic cushion block pressure
Safety device and control system of complete
Fault diagnosis functions

PRODUCT CATALOG

产品目录

+

13-14

EVA HYDRAULIC
FOAMING PRESS
MACHINE

EVA发泡油压机
350T-1100T

15-16

EVA HYDRAULIC
FOAMING PRESS
MACHINE

EVA发泡油压机
1380T-2200T

17-18

EVA HYDRAULIC
FOAMING PRESS
MACHINE

EVA发泡油压机
1380T-1680T

19-20

EVA HYDRAULIC
FOAMING PRESS
MACHINE

EVA发泡油压机
1380T

21-22

EVA HYDRAULIC
FOAMING PRESS
MACHINE

EVA发泡油压机
多缸式3000T-5000T

23-24

FULL AUTOMATIC EVA
SMALL FOAM FORMING
MACHINE

全自动EVA小发泡成型机

25-26

HYDRAULIC
PRESS MACHINE FOR
RUBBER SOLE

橡胶鞋底油压机

27-28

SEMI-AUTOMATIC
HYDRAULIC
PRESS FOR RUBBER SOLES

半自动橡胶鞋底油压机

E-mail: quanxingjx@shoesnet.cn

Website: www.qxyyix.com

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29-30

180T DOUBLE-SYSTEM
RUBBER SOLE
HYDRAULIC PRESS

180T双系统
橡胶鞋底油压机

31-32

FULL-AUTOMATIC
HYDRAULIC PRESS FOR
RUBBER SOLES

全自动橡胶鞋底油压机

33-34

ETPU STEAM
FORMING
MACHINE

ETPU蒸汽成型机

35-36

EVA MINI FOAM
MOULDING
MACHINE

EVA小发泡成型机

37-38

EVA INSOLE
FOAMING
MACHINE

EVA鞋垫发泡成型机

39-40

EVA TWO-TIME
FOAM MOULDING
MACHINE

EVA二次发泡成型机

41-42

ROTARY TYPE EVA
SECOND
MOULDING MACHINE

EVA二次成型圆盘机

BE
CONTINUED

EVA HYDRAULIC FOAMING PRESS MACHINE

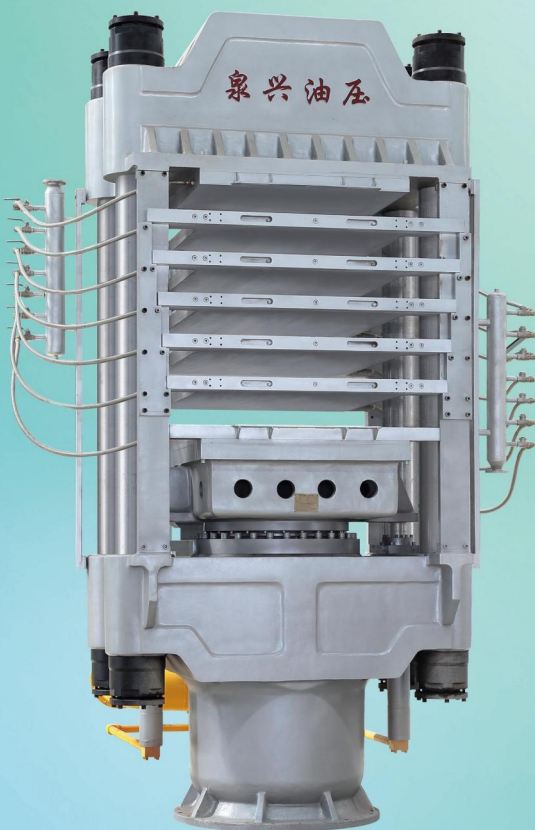
EVA 发泡油压机

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1. 采用PC和PLC控制器，可按产品特性设定工艺参数，按设定的程序自动运行。
2. 上升快，长时间保持压力，硫化过程中压力自动升高，确保品质。
3. 特制快速放压阀门，开模下降速度特快。
4. 泄压速度及泄压后延时开模，可依成品之特性及厚薄自己调整快慢，适合于新产品之开发，提高品质。
5. 特殊设计热板，温度均匀。
6. 不论全自动或半自动机型，均具有上列特点。

特性 . Features

1. Adopts PC and PLC controllers, which can set process parameters according to product characteristics and run automatically according to the set program.
2. Rapid rise in pressure and long-term maintenance of pressure during vulcanization ensure product quality.
3. Special quick pressure relief valve with a very fast opening speed for the mold.
4. The speed of pressure relief and the delay in opening the mold after pressure relief can be adjusted at will according to the characteristics and thickness of the finished product. It is suitable for the development of new products and can improve product quality.
5. Special design of heating plate for even heat distribution.
6. All automatic or semi-automatic models have the above features.

1. EVA或PVC发泡板或海滩鞋。
2. 橡胶发泡海绵鞋底。
3. 其他工业用橡胶产品。

用途 . Usages

1. EVA or PVC foam sheets or beach shoes.
2. Rubber foam foam soles for shoes.
3. Other industrial rubber products.

技术参数/Technical Parameters:

热板、间距及柱内...等，尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Layer Spacing 间距(mm)	Layer number 层数	Distances Between Two Pillar 柱内开档(mm)
QXEA-18	350	800x1000	150	4	1000
QXEA-22	500	1000x1200	150	5	1180
QXEA-25	650	1000x1250	120	6	1350
QXEA-32B	1000	1300x1500	160	6	1600
QXEA-33	1100	1300x1600	160	6	1600
QXEA-33	1100	1400x1700	180	6	1800

EVA HYDRAULIC FOAMING PRESS MACHINE

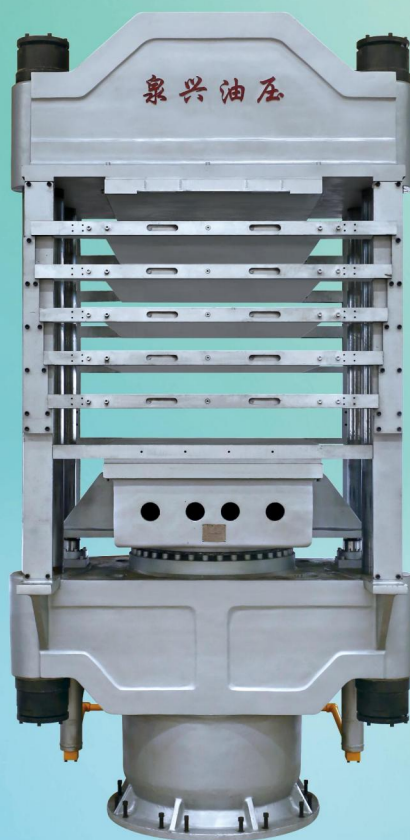
EVA 发泡油压机

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Website: www.qxyjx.com

1. 采用PC和PLC控制器，可按产品特性设定工艺参数，按设定的程序自动运行。
2. 上升快，长时间保持压力，硫化过程中压力自动升高，确保品质。
3. 特制快速放压阀门，开模下降速度特快。
4. 泄压速度及泄压后延时开模，可依成品之特性及厚薄自己调整快慢，适合于新产品之开发，提高品质。
5. 特殊设计热板，热度均匀。
6. 不论全自动或半自动机型，均具有上列特点。

特性 . Features

1. Adopts PC and PLC controllers, which can set process parameters according to product characteristics and run automatically according to the set program.
2. Rapid rise in pressure and long-term maintenance of pressure during vulcanization ensure product quality.
3. Special rapid pressure relief valve with a fast opening and closing speed for the mold.
4. The speed of pressure relief and the delay in opening the mold can be adjusted according to the characteristics and thickness of the finished product, suitable for the development of new products and improving product quality.
5. Special design of heating plate for even heat distribution.
6. All automatic or semi-automatic models have the above features.

1. EVA或PVC发泡板或海滩鞋。
2. 橡胶发泡海绵鞋底。
3. 其他工业用橡胶产品。

用途 . Usages

1. EVA or PVC foam sheets or beach shoes.
2. Rubber foam foam soles for shoes.
3. Other industrial rubber products.



技术参数/Technical Parameters:

热板、间距及柱内...等。尺寸可依实际需求特殊处理。

The heating plate, spacing, and column inner diameter, etc. can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mm×mm)	Spacing 间距(mm)	Layer number 层数	Distances Between Two Pillar 柱内开档(mm)
QXEA-36	1380	1400x1700	180	6	1860
QXEA-36	1380	1400x1800	180	6	1860
QXEA-36	1380	1300x1600	160	6	2000
QXEA-38B	1580	1400x1800	180	6	1860
QXEA-38	1580	1400x1700	180	6	2360
QXEA-40	1680	1400x2000	180	6	2000
QXEA-40	1680	1400x2200	180	6	2000
QXEA-40	1680	1400x2300	200	6	2000
QXEA-40	1680	1400x2400	200	6	2000
QXEA-44	2200	1400x2000	180	6	2000
QXEA-44	2200	1400x2300	200	6	2000



EVA HYDRAULIC FOAMING PRESS MACHINE

EVA 发泡油压机

JINJIANG CITY HUOJU

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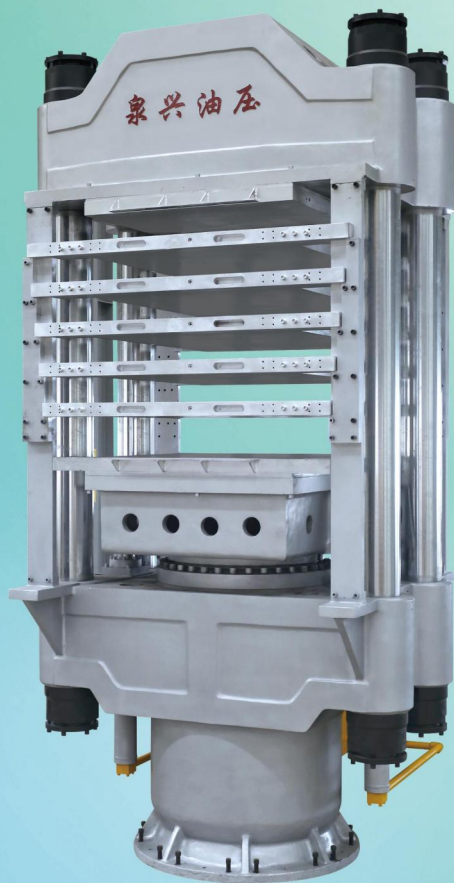
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3. 特制快速放压阀门，开模下降速度特快。
4. 泄压速度及泄压后延时开模，可依成品之特性及厚薄自己调整快慢，适合于新产品之开发，提高品质。
5. 特殊设计热板，热度均匀。
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特性 . Features

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3. 其他工业用橡胶产品。

用途 . Usages

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2. Rubber foam foam soles for shoes.
3. Other industrial rubber products.



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QXEA-36B	1380	1400×1800	180	6	1860
QXEA-38	1580	1400×1800	180	6	1860
QXEA-40	1680	1400×1800	180	6	1860
QXEA-40B	1680	1500×2000	180	6	2000

EVA HYDRAULIC FOAMING PRESS MACHINE

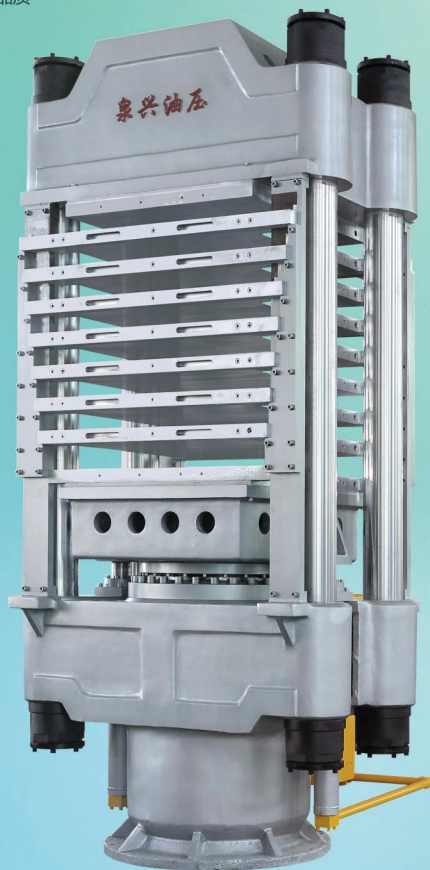
EVA 发泡油压机

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- 1、采用PC和PLC控制器，可按产品特性设定工艺参数，按设定的程序自动运行。
- 2、上升快，长时间保持压力，硫化过程中压力自动升高，确保品质。
- 3、特制快速放压阀门，开模下降速度特快。
- 4、泄压速度及泄压后延时开模，可依成品之特性及厚薄自己调整快慢，适合于新产品之开发，提高品质。
- 5、特殊设计热板，热度均匀。
- 6、不论全自动或半自动机型，均具有上列特点。

特性 . Features

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2. 橡胶发泡海绵鞋底。
3. 其他工业用橡胶产品。

用途 . Usages

1. EVA or PVC foam sheets or beach shoes.
2. Rubber foam foam soles for shoes.
3. Other industrial rubber products.



技术参数/Technical Parameters:

热板、间距及柱内...等，尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Spacing 间距(mm)	Layer number 层数	Distances Between Two Pillar 柱内开档(mm)
QXEA-36-C	1380	1300x1400	120	8	1600



EVA HYDRAULIC FOAMING PRESS MACHINE

EVA 发泡油压机

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- A. 独特的多缸式设计, 刚度大、变形小, 锁模力分布更合理, 使制品密度更加均匀, 确保品质。
- B. 采用PC和PLC控制器, 按钮自动上升合模, 上升速度快, 排气, 硫化(发泡), 开模等按设定的程序自动运行。
- C. 加大的热板台面, 特殊的循环流道设计, 热板温差小, 温度分布更均匀。
- D. 油压控制采用逻辑回路, 系统紧凑, 配管少, 不易泄漏, 返压高。

特性 . Features

- A. Unique multi-cylinder structure design with high rigidity and small deformation, more reasonable distribution of clamping force, ensuring uniform density of the product and superior quality.
- B. PC and PLC controllers are used. The mold automatically rises up with the push of a button, with fast rising speed, exhaust, vulcanization (foaming), and opening mold operations running automatically according to the set program.
- C. A larger heating plate surface area and special circulation flow channel design result in small temperature difference between the heating plate and more uniform temperature distribution.
- D. Hydraulic pressure control uses logical circuits, resulting in a compact system, fewer pipes, less likelihood of leaks, and high return pressure.

技术参数/Technical Parameters:

热板、间距及柱内...等, 尺寸可依实际需求特殊处理。
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Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mm×mm)	Spacing 间距(mm)	Layer number 层数	Distances Between Two Pillar 柱内开档(mm)
QXEA-50(多缸式)	3000	1500x2300	200	6	3000
QXEA-52(多缸式)	3200	1500x2700	200	6	2500
QXEA-80(多缸式)	5000	1900x3200	200	8	3650

CHINA JINJIANG CITY HUOJU HYDRAULIC
MACHINE CO.,LTD.
晋江市火炬油压机械有限公司

2025 Edition

E-mail:
quanxingjx@shoesnet.cn



HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

FULL AUTOMATIC EVA SMALL FOAM FORMING MACHINE

全自动EVA小发泡成型机

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Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mm×mm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXMD-200T-10S	200	550×550	300	2	蒸汽、导热油、电加热 (Steam, Oil, Electric heating)	20
QXMD-250T-10S	250	650×550	300	2	蒸汽、导热油、电加热 (Steam, Oil, Electric heating)	20



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Website:www.qxyjx.com

- 1、墙板式组合框架结构设计,结构刚性好,变形小,确保锁模分布均匀。
- 2、配置快速合模缸,合模速度快,减少辅助时间。
- 3、采用PC和PLC控制器,运行程序按工艺要求设定,并自动运行。
- 4、加热板采用电加热方式,温度采用PID控制,温度分布更均匀
- 5、油压控制采用逻辑回路,系统紧凑,配管少,不易泄漏,保持压力稳定。
- 6、配置全自动物料称量系统,原料重量误差小。节约人力并可避免人为误操作,提高成品率。
- 7、设置可视化安全门,工艺运作,在封闭空间内进行,确保人员安全。



特性 . Features

- 1, wall panel type composite frame structure design. Good structural rigidity, small deformation, to ensure uniform distribution of mode locking.
- 2, the configuration of fast closing cylinder, fast closing speed, reduce the auxiliary time.
- 3, using PC and PLC controller, the operation program is set according to the process requirements, and automatically run.
- 4, the heating plate adopts electric heating, the temperature is controlled by PID, and the temperature distribution is more uniform
- 5, oil pressure control using logic loop, compact system, less piping, not easy to leak, to maintain pressure stability.
- 6, the configuration of automatic material weighing system, raw material weight error is small. Save manpower and can avoid human error operation, improve the yield.
- 7, set visual safety door, process operation, work in a closed space to ensure personnel safety.

HYDRAULIC PRESS MACHINE FOR RUBBER SOLE

橡胶鞋底油压机

JINJIANG CITY HUOJU

HYDRAULIC
MACHINE CO.,LTD.

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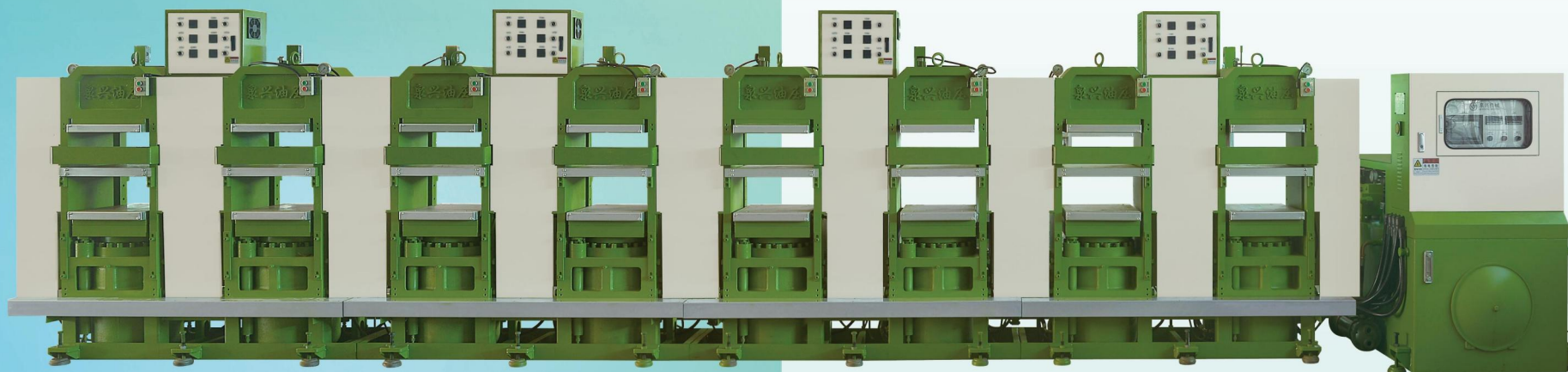
CREATE EXQUISITE
QUALITY
WITH INGENUITY



技术参数/Technical Parameters:

热板、间距及柱内...等, 尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXRB-180T-8S	180	450x500	200	2	蒸汽、导热油、电加热 (Steam, Oil, Electric heating)	20
QXRB-200T-8S	200	450x500	200	2	蒸汽、导热油、电加热 (Steam, Oil, Electric heating)	20



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Website:www.qxyjx.com

- 1、墙板式组合框架结构, 加强的上梁设计, 结构刚性好, 变形小。
- 2、配置快速合模缸, 合模速度快, 减少辅助时间。
- 3、自动伺服节能控制系统, 显著降低能耗。
- 4、采用PC和PLC控制器, 运行程序按工艺要求设定, 每站可分别独立操作, 互不干涉牵制。
- 5、油压控制采用逻辑回路, 系统紧凑, 配管少, 不易泄漏保持压力稳定。
- 6、设紧急下降开关, 能紧急停车以保人员、模具及制品之安全。

特性 . Features

1. Wall panel type combined frame structure, with reinforced upper beam design, good structural rigidity and small deformation.
2. Equipped with a rapid molding cylinder, fast molding speed, reducing auxiliary time.
3. Automatic servo energy-saving control system, significantly reducing energy consumption.
4. Using PC and PLC controllers, the running program is set according to the process requirements, and each station can operate independently without interfering with each other.
5. Hydraulic pressure control uses logical circuits, the system is compact, the piping is less, and it is not easy to leak and maintain pressure stability.
6. An emergency lowering switch is provided, which can be used to emergency stop to ensure the safety of personnel, molds, and products.



HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

SEMI-AUTOMATIC HYDRAULIC PRESS FOR RUBBER SOLES

半自动橡胶鞋底油压机

JINJIANG CITY HUOJU

HYDRAULIC
MACHINE CO.,LTD.

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技术参数/Technical Parameters:

热板、间距及柱内...等，尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXRB-200T-8S	200	450x500	200	2	蒸汽、导热油、电加热 (Steam, Oil, Electric heating)	20+3



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Website:www.qxyjx.com

- 1、墙板式组合框架结构，加强的上梁设计，结构刚性好，变形小。
- 2、配置快速合模缸，合模速度快，减少辅助时间。
- 3、设置轨道式自动开、合模机构，劳动强度低，操作更安全。
- 4、自动伺服节能控制系统，显著降低能耗。
- 5、采用PC和PLC控制器，运行程序按工艺要求设定，每站可独立操作，互不干涉牵制。
- 6、油压控制采用逻辑回路，系统紧凑，配管少，不易泄漏保持压力稳定。
- 7、设紧急下降开关，能紧急停车以保人员、模具及制品之安全。

特性 . Features

1. Wall panel composite frame structure, strengthened upper beam design, good structural rigidity and small deformation.
2. The configuration of fast closing cylinder, fast closing speed, reduce the auxiliary time.
3. Set track type automatic opening and closing mechanism, low labor intensity, safer operation.
4. Automatic servo energy-saving control system, significantly reduce energy consumption.
5. Using PC and PLC controller, the operation program is set according to the process requirements, each station can operate independently, non-interference and check.
6. Oil pressure control using logic loop, compact system, less piping, not easy to leak to maintain pressure stability.
7. Emergency drop switch, emergency stop to ensure the safety of personnel, molds and products.



HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

180T DOUBLE-SYSTEM RUBBER SOLE HYDRAULIC PRESS

180T双系统橡胶鞋底油压机

JINJIANG CITY HUOJU

HYDRAULIC
MACHINE CO.,LTD.

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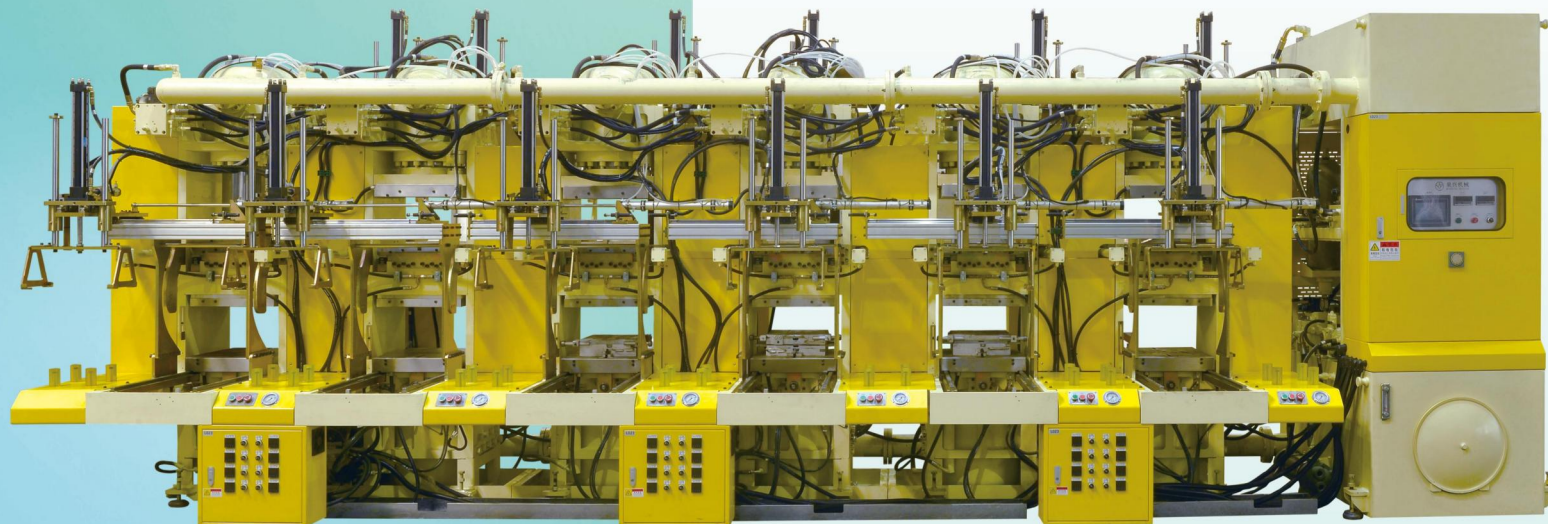
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技术参数/Technical Parameters:

热板、间距及柱内...等。尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mm×mm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXRB-85-180T/D	180	450×500	250	2	电加热 (Electric heating)	2×25+7.5



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- 1、上、下层双主缸相对设置，采用墙板式框架结构联接，结构刚性好，变形小。
- 2、上、下层独立控制双伺服节能控制系统，显著降低能耗。
- 3、采用PC和PLC控制器，运行程序按工艺要求设定，每站、上/下层分别独立操作，互不干涉牵制。
- 4、配置快速合模缸，合模速度快，减少辅助时间。
- 5、油压控制采用逻辑回路，系统紧凑，不易泄漏以保持压力稳定。
- 6、模块化功能设计，用户可按需求配置自动拉模、自动提中板装置。
- 7、设紧急下降开关，能紧急停车以保人员、模具及制品之安全。

特性 . Features

1. The upper and lower double master cylinders are relatively set, and the wallboard frame structure is connected, with good structural rigidity and small deformation.
2. Upper and lower independent control dual servo energy-saving control system, significantly reduce energy consumption.
3. Using PC and PLC controller, the operation program is set according to the process requirements, each station, upper/lower respectively operate independently, non-interference and check.
4. The configuration of fast closing cylinder, fast closing speed, reduce the auxiliary time.
5. Oil pressure control using logic loop, compact system, not easy to leak to maintain pressure stability.
6. Modular function design, users can configure automatic drawing die, automatic lifting plate device according to demand.
7. Emergency drop switch, emergency stop to ensure the safety of personnel, molds and products.

FULL-AUTOMATIC HYDRAULIC PRESS FOR RUBBER SOLES

全自动橡胶鞋底油压机

JINJIANG CITY HUOJU

HYDRAULIC
MACHINE CO.,LTD.

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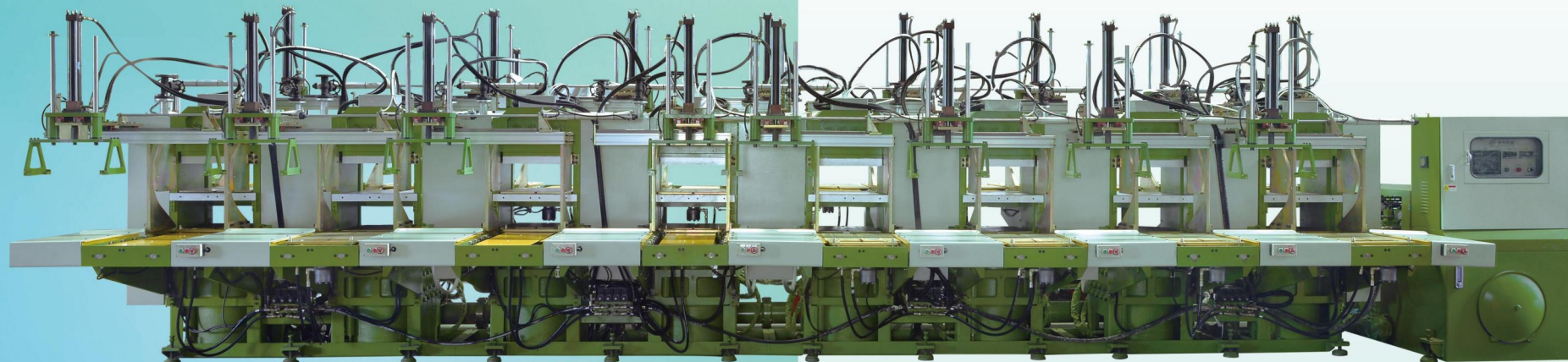
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技术参数/Technical Parameters:

热板、间距及柱内...等。尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXRB-200T/A-8S	200	450x500	200	2	蒸汽、导热油、电加热 (Steam, Oil, Electric heating)	20+3



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- 1、墙板式组合框架结构，加强的上梁设计，结构刚性好，变形小。
- 2、配置快速合模缸，合模速度快，减少辅助时间。
- 3、设置轨道式自动开、合模机构，劳动强度低，操作更安全。
- 4、设置平移式自动拾取模具中板装置，操作全自动化。
- 5、自动伺服节能控制系统，显著降低能耗。
- 6、采用PC和PLC控制器，运行程序按工艺要求设定，每站可分别独立操作，互不干涉牵制。
- 7、油压控制采用逻辑回路，系统紧凑，配管少，不易泄漏保持压力稳定。
- 8、设紧急下降开关，能紧急停车以保人员、模具及制品之安全。

特性 . Features

1. Wall panel composite frame structure, strengthened upper beam design, good structural rigidity and small deformation.
2. The configuration of fast closing cylinder, fast closing speed, reduce the auxiliary time.
3. Set track type automatic opening and closing mechanism, low labor intensity, safer operation.
4. Set up the translation automatic picking mold plate device, the operation is fully automatic.
5. Automatic servo energy-saving control system, significantly reduce energy consumption.
6. Using PC and PLC controller, the operation program is set according to the process requirements, each station can be independently operated, non-interference and check.
7. Oil pressure control using logic loop, compact system, less piping, not easy to leak to maintain pressure stability.
8. Emergency drop switch, emergency stop to ensure the safety of personnel, molds and products.



HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

ETPU STEAM FORMING MACHINE

ETPU蒸汽成型机

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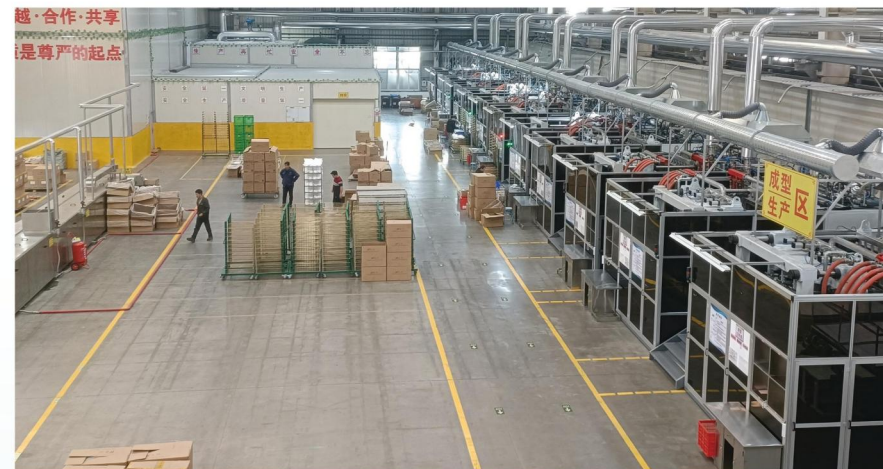


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HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

EVA MINI FOAM MOULDING MACHINE

EVA小发泡成型机

JINJIANG CITY HUOJU

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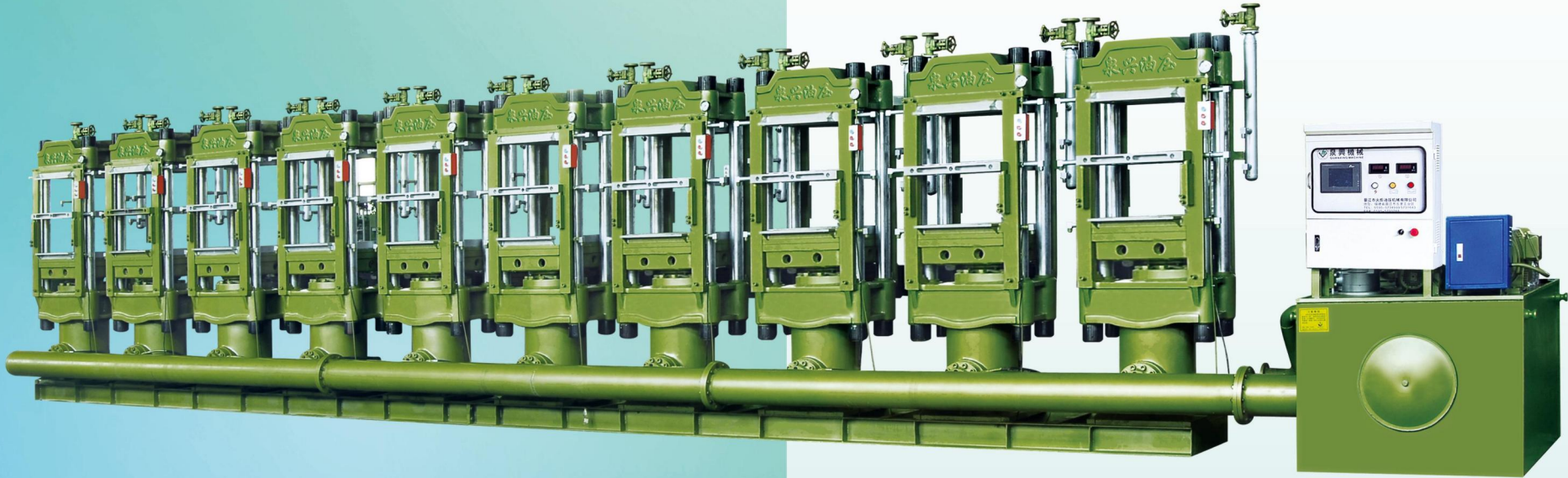
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技术参数/Technical Parameters:

热板、间距及柱内...等，尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 与达功率(HP)
QXMD-150T-6S	150	550x550	300	2	蒸汽, 导热油 (Steam, Oil)	20
QXMD-150T-10S	150	550x550	300	2	蒸汽, 导热油 (Steam, Oil)	20



HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

EVA INSOLE FOAMING MACHINE

EVA鞋垫发泡成型机

JINJIANG CITY HUOJU

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技术参数/Technical Parameters:

热板、间距及柱内...等, 尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mm×mm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXEA-200T-8S	200	550×550	260	1	电加热 (Electric)	20

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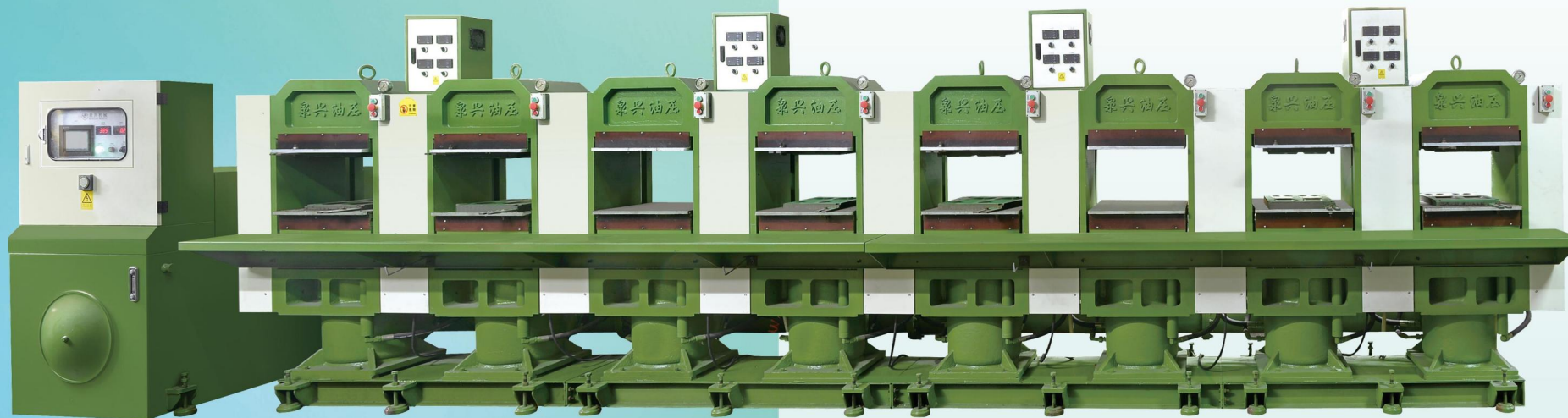
Website: www.qxyjx.com

- 1、墙板框架组合式机身结构, 刚度大, 变形小, 延长机台寿命。
- 2、结构紧凑, 热板尺寸适中, 适用范围广。
- 3、设有快速合模辅助缸, 合模辅助快, 减少工艺辅助时间。
- 4、采用PC和PLC控制器, 可按产品特性设定工艺参数, 按设定的程序自动运行。
- 5、液压控制采用逻辑回路, 系统集成度高, 不易泄漏, 确保压力稳定。
- 6、设有紧急停止(下降)开关, 即能紧急下降以保人员、模具及制品之安全。



特性 . Features

1. Wall panel frame combined fuselage structure, large stiffness, small deformation, extend the life of the machine.
2. Compact structure, moderate size of hot plate, wide range of application.
3. With a fast closing auxiliary cylinder, closing auxiliary fast, reduce the process auxiliary time.
4. Using PC and PLC controller, can be set according to the product characteristics of the process parameters, according to the set program automatically line.
5. Hydraulic control using logic loop, high system integration, not easy to leak, to ensure stable pressure.
6. With an emergency stop (drop) switch, that is, emergency drop to ensure the safety of personnel, molds and products.



HUOJU HYDRAULIC MACHINE

QUANXING MACHINE

EVA TWO-TIME FOAM MOULDING MACHINE

EVA二次发泡成型机

JINJIANG CITY HUOJU

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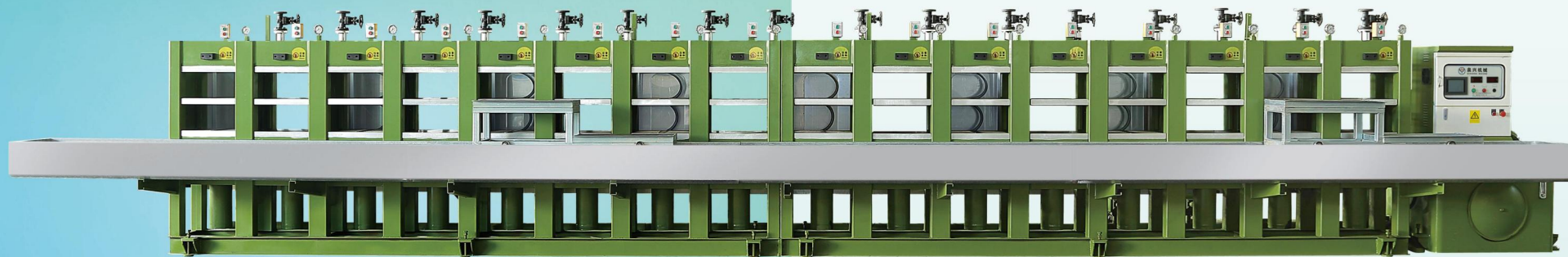
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技术参数/Technical Parameters:

热板、间距及柱内...等, 尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Total output of oil cylinder 油缸总出力(Tons)	Heating plate size 热板尺寸(mmxmm)	Layer spacing 层间距(mm)	Layer number 层数	Heating way 加热方式	Horse power 马达功率(HP)
QXMD-35T-16S	35	450x460	200	2	蒸汽、导热油 (Steam, Oil)	7.5
QXMD-35T-20S	35	450x460	200	2	蒸汽、导热油 (Steam, Oil)	7.5
QXMD-35T-24S	35	450x460	200	2	蒸汽、导热油 (Steam, Oil)	7.5



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1. 独特的机身结构设计, 不断裂、不变形, 延长机台寿命。
2. 采用PC和PLC控制器, 可分别独立操作, 互不干涉牵制。
3. 放气次数、放气时间可自由设定, 操作调整均甚便捷。
4. 泄压、放气、下降等动作, 皆能独立调整。
5. 油压控制采用逻辑回路, 配管少, 分析管亦少, 不易漏油, 压力永保恒定。
6. 设紧急下降开关, 即能紧急停车及下降以保人员、模具及成品之安全。
7. 改进的结构设计机器长度方向外形尺寸减小, 节约占地面积。
8. 改进的水槽设计。冷却水外泄大大减少, 改善车间环境。



特性 . Features

1. Unique fuselage structure design, no fracture, no deformation, extend the life of the machine.
2. The use of PC and PLC controller, can be independently operated, non-interference check.
3. The number of vent, vent time can be freely set, the operation adjustment is very convenient.
4. Pressure relief, vent, drop and other actions, can be adjusted independently.
5. Oil pressure control using logic loop, less pipe, less analysis pipe, not easy to leak oil, the pressure is always balanced.
6. Set an emergency drop switch, that is, emergency stop and drop to ensure the safety of personnel, molds and finished products.
7. Improved structure design machine length direction shape size is reduced, saving land area.
8. Improved sink design. Cooling water leakage is greatly reduced, improve the workshop environment.

ROTARY TYPE EVA SECOND MOULDING MACHINE

EVA二次成型圆盘机

JINJIANG CITY HUOJU

HYDRAULIC
MACHINE CO.,LTD.

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1. 各工位采取回转式布局，提高自动化程度，降低劳动强度。
2. 整体焊接式机座，采用柱式结构联接，机架刚性高、变形少。
3. 高度集成化液压系统设计，确保压力稳定。
4. 采用伺服控制系统，显著降低能耗。
5. 采用PC和PLC控制，可按产品特性设定工艺参数，并按设定的程序自动运行。

特性 . Features

1. Each station adopts rotary layout to improve automation and reduce labor intensity.
2. The whole welded frame is connected by column structure, with high rigidity and less deformation.
3. Highly integrated hydraulic system design to ensure stable pressure.
4. Servo control system is adopted to significantly reduce energy consumption.
5. Using PC and PLC control, process parameters can be set according to product characteristics, and automatically run according to the set program.

技术参数/Technical Parameters:

热板、间距及柱内...等，尺寸可依实际需求特殊处理。
The heating plate, spacing, and column inner diameter, etc.
can be customized to meet specific requirements.

Art no. 型号	Heating plate size 热板尺寸(mm×mm)	Oil cylinder diameter 油缸直径(mm)	Single Layer/Layer Spacing 单层/层距(mm)	Mould clamping force (per station) 合模力(每工位)(Tons)
QXMD70K-6PS	2-420x460	2xΦ 150	250	2x35
QXMD70K/B-6PS	2-450x500	2xΦ 150	250	2x35
QXMD80K-5PS	2-450x550	4xΦ 110	250	4x20
QXMD100K-5PS	2-660x460	4xΦ 125	250	4x25



QUANXING MACHINE



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HUAJU TECHNOLOGY

CO., LTD.

福建华炬科技有限公司

JINJIANG CITY **HUOJU**

HYDRAULIC

MACHINE CO.,LTD.

晋江市火炬油压机械有限公司



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CO., LTD.

福建华炬科技有限公司

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Add: Fujian province, Nanan City Hailian

Venture Park Binxi Road No.51

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MACHINE CO.,LTD.

晋江市火炬油压机械有限公司

地址：福建省晋江市五里工业区中源路6号

Add: Fujian Province, Jinjiang City Wuli Industrial Zone

Zhongyuan Road No.6

电话/Tel: 0595-85734999 85731643 88165955 88165959

传真/Fax: 0595-85733788

手机/M.P.: 13505905730 13559551999

Website: www.qxyjx.com

E-mail: quanxingjx@shoes.net.cn

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