

Y27系列油压拉伸成型机
Y27 Series
Hydraulic Press

[THE NATIVES OF HEDONGLONG]

COHESION, FROM THE ONE DREAM

福建华炬科技有限公司
凝聚，源于同一个梦想



HUAJU TECHNOLOGY

福建华炬科技有限公司
FUJIAN HUAJU TECHNOLOGY CO., LTD.

福建省南安市水头镇海联工业区
Fujian Province, Nanan City, Shuitou Town, Hailian Industrial

晋江市火炬油压机械有限公司
JINJIANG CITY HUOJU HYDRAULIC MACHINE CO.,LTD.

福建省晋江市五里工业区中源路
Fujian Province, Jinjiang City Wuli Industrial Zone Zhongyuan Road

电话/Tel: 0595-85734999 85731643 88165955 88165959
传真/Fax: 0595-85733788
手机/M.P.: 13505905730 18965692709

Website: www.qxyyjx.com
E-mail: quanxingjx@shoesnet.cn

CHINA

华炬科技

FUJIAN
HUAJU TECHNOLOGY
CO., LTD.

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Y27系列油压拉伸成型机
Y27 SERIES
HYDRAULIC PRESS

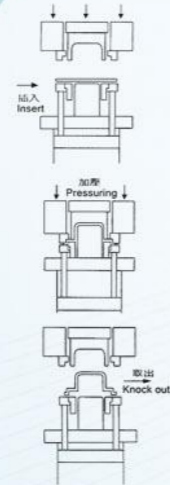
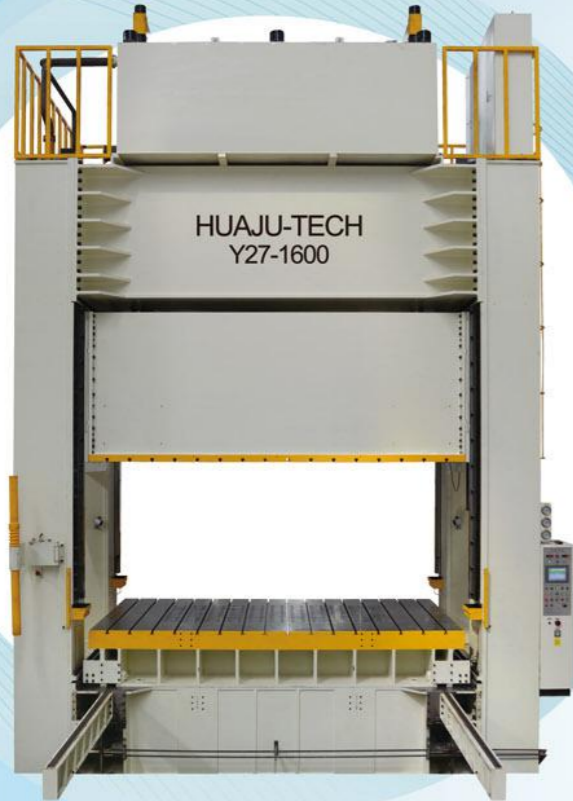


Y27 Series Hydraulic

Stretch Forming Machine

Y27系列油压拉伸成型机

油压成型机
Hydraulic molding machine



板件拉伸成型油压机/合模机/SMC热压成型机/汽车内饰模压机
Plate drawing forming hydraulic press/top box closing machine/SMC molding machine/Automotive interior molding machine

拉伸, 冲压, 冲裁, 翻边, 热压成型等工艺应用;
Stretching, punching press, blanking, revers, hot press molding, technology utilization

适用于: 汽车工业/货柜顶板/精密合模/锻造/家电/五金等冲压冲裁工业
Be the same with /automotive industry /Container roof /Precision mold /forge/household electrical appliances / hardware

汽车零部件: 车身覆盖件, 油箱, 底盘, 桥壳, 保险杠
Automobile parts/auto-body panels / oil box /motor-vehicle chassis/Automobile axle housing /Rear bumper

家电产品, 厨房用具, 其它各种应用产品
Household electrical appliance /Kitchen utensils /Various other applications

汽车内饰热压成型/玻璃钢制品热压成型
Automotive interior hot forming/Hot forming of glass fiber reinforced plastic products



机台特点
选配节能伺服液压系统
参数数字化设定
数位式压力控制系统
数位式位移控制系统
液压垫分段压力
齐全的安全装置及安全控制系统
故障诊断功能

Characteristic:
Selection of energy-saving servo hydraulic system
The parameters of digital set
Digital pressure control system
Digital displacement control system
Hydraulic cushion block pressure
Safety device and control system of complete
Fault diagnosis functions;



Y27系列油压拉伸成型机
Y27 Series
Hydraulic Press

项目	Item	单位Unit	Y27-160	Y27-200	Y27-250	Y27-315
公称力	Nominal force	KN	1600	2000	2500	3150
开口	Daylight	mm	1500	1700	1700	1800
行程	Stroke	mm	1200	1400	1400	1500
快速下降	Fast down speed	mm/s	300	300	300	300
工作速度	Working speed	mm/s	15-40	15-40	15-40	15-40
回程速度	Return speed	mm/s	200-250	200-250	200-250	200-250
液压垫力	Cushion force	KN	400	600	800	1000
液压垫行程	Cushion stroke	mm	300	300	300	400
液压垫回程速度	Cushion ejector speed	mm/s	70	70	70	70
液压垫回程速度	Cushion return speed	mm/s	80	80	80	80
防震力(选配)	Shock absorb force (Option)	KN	400	600	800	1000
防震调节行程	Shock absorb adjust stroke	mm	300	300	300	400
电机总功率	Total power	kW	40	40	50	50
工作台尺寸 (选配可移动式)	Table size (Selecting mobile)	mmxmm	1000x1000 1500x1200	1000x1000 1500x1200	1500x1200 2000x1500	2400x1600 3200x2000
对应液压垫尺寸	Cushion size	mmxmm			1700x1100 2300x1400	1700x1100 2300x1400



项目	Item	单位Unit	Y27-400	Y27-500	Y27-630	Y27-800	Y27-1000	Y27-1250	Y27-1600	Y27-2000
公称力	Nominal force	KN	4000	5000	6300	8000	10000	12500	16000	20000
开口	Daylight	mm	1800	1800	1800	2000	2000	2200	2200	2200
行程	Stroke	mm	1500	1500	1500	1600	1600	1800	1800	1800
快速下降	Fast down speed	mm/s	300	300	300	300	300	300	300	300
工作速度	Working speed	mm/s	15-40	15-40	15-40	15-40	15-40	15-40	15-40	15-40
回程速度	Return speed	mm/s	200-250	200-250	200-250	200-250	200-250	200-250	200-250	200-250
液压垫力	Cushion force	KN	1250	1500	2000	2500	3000	4000	4500	5500
液压垫行程	Cushion stroke	mm	400	400	400	500	500	500	500	500
液压垫回程速度	Cushion ejector speed	mm/s	70	70	70	70	70	70	70	70
液压垫回程速度	Cushion return speed	mm/s	80	80	80	80	80	80	80	80
防震力(选配)	Shock absorb force (Option)	KN	1250	500	2000	2500	3000	4000	4500	5500
防震调节行程	Shock absorb adjust stroke	mm	400	400	400	500	500	500	500	500
电机总功率	Total power	kW	70	70	112	160	160	300	450	550
工作台尺寸 (选配可移动式)	Table size (Selecting mobile)	mmxmm	2400x1600 3200x2000	2400x1600 3200x2000	2500x1600 3200x2000	3200x2000 4000x2200	3200x2000 4000x2200	4000x2200 4500x2500	4000x2200 4500x2500	4000x2200 4500x2500
对应液压垫尺寸	Cushion size	mmxmm	1700x1100 2300x1400	1700x1100 2300x1400	1700x1100 2300x1400	2300x1400 2600x1400	2300x1400 2600x1400	2600x1400 3200x1400	2600x1400 3200x1400	2600x1400 3200x1400

以上规格仅供参考并承接客户各种特殊尺寸定制产品及节能伺服液压系统